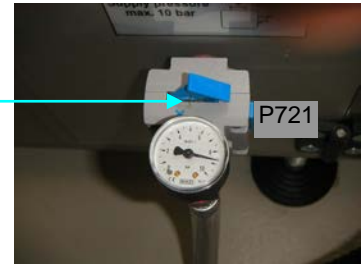


# Safety Lockout

Line Bundler

Only Trained And Authorized Personnel Shall Conduct Safety Lockout Procedures



## Always Perform Machine Stop Before Locking Out Disconnects

ENERGY TYPE AND SOURCE	I.D. TAG	PROCEDURES FOR LOCKING OUT AND/OR RELEASING ENERGIES	VERIFICATION PROCEDURES
400 Volt Main Disconnect Switch, located on back side of machine		Place Disconnect Switch in the off position attach lockout device, lock and tag.	Attempt to start equipment powered by this disconnect switch. The equipment must not start and no action shall occur. For electrical work, verify zero volts with an approved tester
120 PSI Main Pneumatic shutoff valve, located on back side of machine		Place valve in the off position and apply lockout device, lock and tag	Visually confirm shutoff valve is in the off position and locked. Verify pressure gauge is working, prior to shutoff.

DATE: 2011-11-26

**IF SYSTEM CANNOT BE LOCKED OUT OR IF SYSTEM FAILS VERIFICATION STOP WORK AND CONTACT YOUR SUPERVISOR**

### RETURN TO SERVICE

Ensure all tools and items have been removed. Confirm that all employees are safely located. Verify that all controls are in the off position. Remove lockout devices. Notify affected employees that servicing is completed